



dec-group.net

True End-to-End Solutions

About Dec

True End-to-End Solutions From molecules to final dosage forms



throughout the production chain. Customers benefit from comprehensive solutions from feeding reactors to the final drug production stage.

Chemicals

Fine chemicals, Agrochemicals, Specialty polymers, Adhesives, Dyes & Pigments

Pharma API

Process solutions for the manufacture and handling of active pharmaceutical ingredients

Pharma Secondary Manufacturing

Oral Solid Dosage (OSD), Orally Disintegrating Tablets (ODT), Intravenous Therapy (IV), Dry Powder Inhalers (DPI), Sterile Manufacturing

Cosmetics

Particle size reduction, blending and handling technologies for powders

Food

cGMP compliant handling and processing systems for powders, granules and liquids

Advanced Materials

Battery manufacturing, Automotive industry, Nuclear industry, explosive substances













Competencies **Maximizing Safety and Performance**

Our products and services are divided into the following four business areas, which work both individually and harmoniously with each other, if required. With these business areas, we want to be a highly efficient company able to remain successful in an increasingly competitive environment. Our capacities and extensive know-how enable us to act as a trend-setting solution provider and to align our business to today's increasingly demanding customer requirements.

Dec

Standard and patented Dec technologies & equipment

Supply of technically straightforward projects



Complex process integrated systems

Supply of engineered & turnkey solutions

High degree of project management



Provision of consulting services

Dec Group Business Divisions

Front End Engineering Design studies

Process development & education



Worldwide technical customer support

After sales services & parts supply

Maintenance programs, System upgrades

Testing facilities

Training



Dec products offer a high level of safety for both operator and product. Our advanced system concepts, from the unique PTS Powder Transfer System® to highly complex integrated handling and processing equipment, allow you to increase your productivity while respecting current legal requirements. Dec products are divided into the following groups.

Particle Size

Technologies

Micronization

Mechanical Milling

Contained and/or

sterile/aseptic milling

Dec Group Product Divisions



Powder Handling Technologies

Transfer

Bulk Handling

Dosing Mixing

Sampling

Contained and/or sterile/aseptic handling



Filling Solution Technologies

Primary packaging filling for powder, liquids and gels into various delivery systems including dual-chamber syringes

Secondary packaging

Serialization

Contained and/or sterile/aseptic filling Fully automated high containment two-floor micronization plant (CPT < 25 ng) including drum handling and charging, gas/particle separation, pack-off and inline sampling







Containment Solution Technologies

Barrier systems and isolator technology

Contained and/or sterile/aseptic isolators

Downflow Booths, mobile clean rooms and workbenches

Nuclear containment/ radiopharmaceuticals



Continuous Processing Technologies

End-to-end solutions

From the raw material handling to reaction, crystallization, continuous filtration and drying to the final dosage form



Powder Handling Technologies (PHT)

High Potency OEB 4 API Production Facility

Fully integrated plant solution featuring DCS® Drum Containment Systems to take samples from the raw materials received in drums and to empty these safely and highly contained by means of a PTS Powder Transfer System® installed on each reactor. PTS allows to safely charge reactors containing solvents or pressurized without risking explosions. The product is then transferred into a crystallizer before entering a filter dryer and is finally conveyed into a CLS Continuous Liner System, where it is packed into bags.

From the incoming materials handling to the final packing stage, Dec offers efficient and safe bulk handling and conveying solutions for highly contained and/or sterile environments.

Filling Solution Technologies (FST)

Aseptic Dual Chamber Syringe Filling Line

Highly complex filling line featuring de-bagging, de-nesting, main transport, liquid filling, powder filling, stoppering, Luer Lock Adapter (LLA) placement, needle placement, an unloading unit and an external washing unit.

Dec offers a range of primary packaging solutions for aseptic filling of vials, syringes, bottles, cartridges as well as Dual Chamber Syringes (DCS) and ready-to-use systems. From small batch and large volume to fully and semi-automated production lines, aseptic DecFill® fill-finish solutions are modular and adapted to your specific needs. Dec's proprietary μ PTS and BoMa technologies allow for high precision powder and liquid dosing at levels as low as < 1 mg.



Complex handling, micronizing and packing solution including safe discharge of bags through Dec's Isotube. Direct PTS product transfer into both MC DecJet® 400 spiral jet mill facility and CLS Pack-Off unit. Dec's DosiValve® system allows for accurate product dosing into the bags.

Dec provides a range of particle size reduction technologies from the simple crusher to our mechanical universal milling solution UMS DecMill and our MC DecJet® jet milling range with models for laboratory to production scale. Micronizing and milling devices are available in open stand-alone units or integrated in special process isolators.



Continuous Processing Technologies (CPT)

Smart Manufacturing with Innovative Flow Chemistry

In an effort to move away from conventional batch production and modernizing the global chemical processing industry, continuous manufacturing (CM) is the common vision and desire with the potential to increase efficiency, quality and flexibility in manufacturing. Dec is one the very few companies able to offer end-to-end CM process solutions from the incoming raw material handling to the API synthesis and processing of the compounded drug into the final dosage form including injectables.

CM is resulting in a faster and cheaper production, with a decreased facility footprint and therefore significant benefits to both industry and patients.



Containment Solution Technologies (CST)

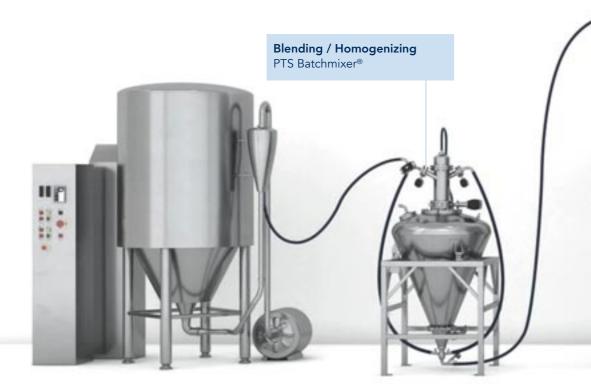
High Containment Tray Discharge, Milling, Mixing and Pack-Off Isolator

Fully integrated isolation system for several interlinked process stages guaranteeing closed product handling with a very low Occupational Exposure Level of < 400 ng/m3 featuring Dec's integrated PTS Batchmixer[®] for homogenization and blending including online sampling options.

Dec designs and supplies standard and custom-made isolator systems for various processes such as filter dryer discharge, dispensing and sampling, micronizing and milling, aseptic and sterility testing, nuclear and radiopharmaceutical systems. Also available in the Containment product line: workbenches, mobile clean rooms and downflow booths.



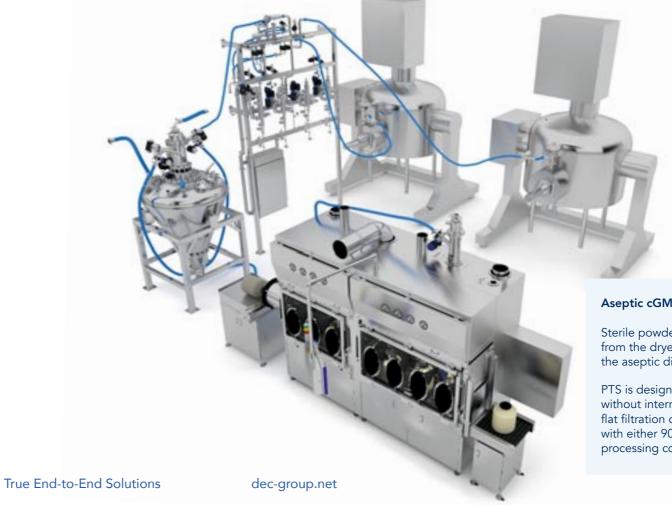
Highly Integrated, Fully Contained Process Suites – Aseptic Manufacturing



Aseptic Powder Handling, Blending and Filling Line

Sterile powder transfer from the spray dryer outlet through homogenization within the PTS Batchmixer® to the fill-finish process into vials or dual-chamber syringes. Dec's fully integrated microdosing technologies for both powder and liquids allow for precise and rapid dosing.

Small powder quantities (< 1mg) can be dosed as well with powders of different bulk densities while achieving very high accuracy levels (2 % RSD).



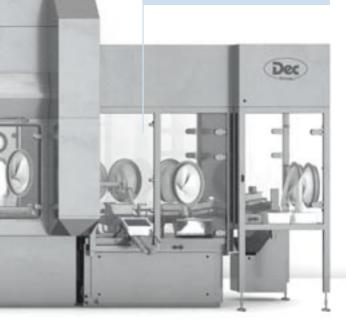
Transferring

Dec

PTS Powder Transfer System®

Fill/Finish Operation

DecFill[®] Modular filling line for dual-chamber syringes



Aseptic cGMP manufacturing facility

Sterile powder transfer with PTS Powder Transfer System[®] from the dryer into Dec's blending equipment and transfer into the aseptic dispensing isolator.

PTS is designed according to the latest cGMP requirements without internal parts or inaccessible areas. Due to its unique flat filtration concept, the system can be sanitized or sterilized with either 90 °C hot water or steam therefore allowing aseptic processing conditions throughout the manufacturing suite.



Dec R&D Center of Excellence and In-House Testing

Understanding the importance of operational and regulatory challenges our customers face, Dec has always been committed to improve process efficiency, productivity and safety. Our R&D Center of Excellence with a size of over 2,000 sqm includes state-of-the-art testing equipment to ensure innovation, high performance as well as regulatory compliance.



Technical support, Maintenance, **Training & Workshops**

At Dec, customer service is an important part of every project. We accompany our customers over the entire life cycle of their project. Dec's support team will provide professional support to any problem worldwide.

All Dec equipment is designed for optimal performance and durability. However, parts of every machine are subject to wear and tear. We offer spare parts and various maintenance models to enhance production efficiency and productivity.

Dec provides various training sessions from workshops on existing workplace equipment to teach operators how to effectively do their job to inhouse seminars or convenient webinars.



The depth of Dec's knowledge and their ability to develop innovative new technologies make them an invaluable partner for both multinationals and specialist organizations. With true worldwide coverage through subsidiaries in Switzerland, Germany, Great Britain, Ireland, Netherlands, Poland, USA, India, China, its recent acquisitions of advanced containment and aseptic solution provider Extract Technology and AWL, specializing in continous manufacturing solutions as well as agents covering more than 60 countries, the Dec Group provides its customers with global expertise in process containment technologies and a reliable network for local support.





dec-group.net

10,000+

Delivered Projects Across our Product Divisions

- **PHT** Powder Handling Technologies
- **PST** Particle Size Technologies
- FST Filling Solutions Technologies
- **CST** Containment Solutions Technologies
- **CPT** Continous Processing Technologies

Employees



Switzerland

Dietrich Engineering Consultants sa Z. I. Larges Pièces A Chemin du Dévent P. O. Box 9 1024 Ecublens Tel: +41 21 6942040

Germany

Dec Deutschland GmbH Max-Knöferl-Str. 6 85290 Geisenfeld Tel: +49 8452 732230

Ireland

Dec Ireland Derry, Barefield Ennis. Co. Clare V95 X4W5 Tel: +353 86 6067001

Netherlands

Dec Netherlands B.V. Minervum 7232 4817 ZJ Breda Tel: +31 76 3020023 **Poland** Dec Poland Tekpro SP. z o.o. ul. Korczaka 37 39-300 Mielec Tel: +48 17 7886428

UK

Dec UK Ltd. The Beetham Suite Clawthorpe Hall Business Centre Burton Lancashire LA6 1NU Tel: +44 1524 784345

Extract Technology Ltd. Bradley Junction Industrial Estate, Leeds Road Huddersfield HD2 1UR Tel: +44 1484 432727

Alconbury Weston Ltd Oldfield House, Galveston Grove, Fenton, Stoke-on-Trent, Staffordshire ST4 3PE T +44 1782 413427 **USA** Dec-USA Inc 1118 Industrial Pkwy. Brick, NJ 08724 Tel: +1 732 2027536

Dec-USA Inc (Extract Technology) 161 Ensch Street Mauston, WI 53948 T +1 608 7472459

India

DecBectochem Engineering Pvt. Ltd. Everest chamber, A-Wing - 201, Marol Naka, Andheri - Kurla Road, Andheri East, 400 059 Mumbai Tel: +91 2646 677400

China

Dec China Ltd. Room 101, Building E, 139 Fanghua Road, Pudong District Shanghai, 201204 Tel: +86 21 20765583

dec-group.net

True End-to-End Solutions