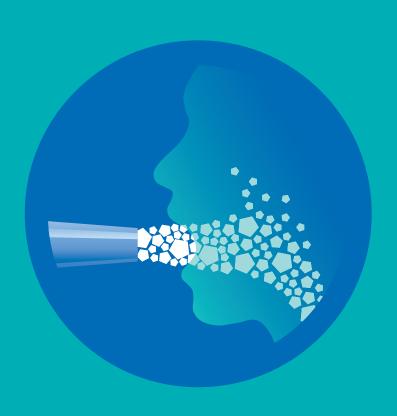


# MEGGLE's alpha-lactose monohydrate qualities for dry powder inhalation



Step by step to the right lactose product

## **MEGGLE** has it: The right lactose product fo

## InhaLac

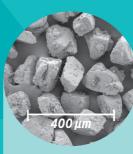


## InhaLac® 70

## Particle size distribution

110 – 160 μm 180 - 250 μm

 $270 - 340 \, \mu m$ 



## InhaLac® 120

#### Particle size distribution

 $70 - 105 \mu m$ 110 - 155 μm

160 - 215 μm



## InhaLa

## Particle size

90

125

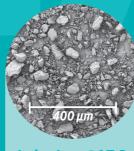
InhaLac



## InhaLac®140

#### Particle size distribution

 $3 - 7 \mu m$ 37 - 61 μm X50 120 - 190 μm

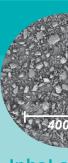


## InhaLac® 150

#### Particle size distribution

X<sub>10</sub> 1- 5 μm Xsn  $18 - 30 \mu m$ 

65 - 95 μm



## InhaLa

Particle size 2.0 -

14-

40 -

## r dry powder inhalation

## ® sieved

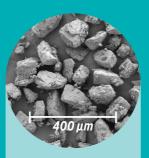


distribution

- 85 μm

-165 μm

-120 μm

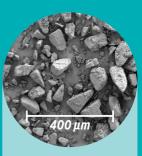


## InhaLac® 230

#### Particle size distribution

X <sub>10</sub>	30 – 60 μ	m
Xco	70 – 110 u	m

 $110 - 150 \mu m$ 



## InhaLac® 251

Particle size distribution

7 – 22 μm X50 40 - 70 μm

80 - 120 μm X<sub>90</sub>

## milled

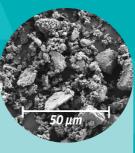


## c® 300

distribution

3.5 μm

19 μm 56 μm



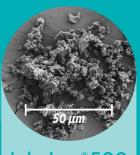
## InhaLac® 400

#### Particle size distribution

 $0.8 - 1.6 \mu m$ 

4 - 11 µm  $X_{50}$ 

15 - 35 μm X<sub>90</sub>



## InhaLac® 500

Particle size distribution

≤5 µm

 $x_{90} \le 10 \, \mu m$ 

micronized

## Decisions made easy - all features at a glance.

Our product portfolio encompasses a broad array of options with solutions for any requirement. This table outlines the product properties, shelf life, and standard package sizes, helping you decide on the perfect solution for your formulation needs - from MEGGLE, of course.

## BENEFITS

### InhaLac®

- A broad spectrum of particle size distributions
- High storage stability
- Highly controlled and homogenous powder characteristics
- Highest microbial quality including low endotoxins

Product category		
InhaLac® Type	InhaLac® 70	InhaLac
PSD typical laser diffraction		
x <sub>10</sub> (μm)	135	88
x <sub>50</sub> (μm)	215	132
x <sub>90</sub> (μm)	301	175
Span (μm)	0.8	0.7
x fines < 15 μm (%)	0	3
Typical powder technological values	5	
BET surface (m²/g)	0.13	0.15
Density bulk (g/ml)	0.60	0.72
Density tapped (g/ml)	0.71	0.83
Hausner ratio	1.18	1.15
Carr's index (%)	15	13
Packaging unit		
Carton box (kg)		
Retest (Months)		

	Sieved			
120	InhaLac® 160	InhaLac® 230	InhaLac® 251	InhaLac® 140
	73	45	13	6
	108	97	49	49
	144	144	91	159
	0.7	1	1.6	3.1
	3	5	11	22
	0.12	0.16	0.33	0.38
	0.70	0.70	0.64	0.60
	0.84	0.85	0.88	0.92
	1.19	1.21	1.38	1.53
	16	18	27	35
	2	5		

Milled			Micronized
InhaLac® 150	InhaLac® 300	InhaLac® 400	InhaLac® 500
3	2.5	1.2	_
24	16	7.7	3.1
76	48	27.9	7.9
3	2.8	3.5	2.4
37	47	79	99
1.27	1.69	1.74	5.3
0.49	0.43	0.33	0.24
0.80	0.72	0.53	0.37
1.63	1.67	1.61	1.54
39	40	38	35
20		15	6
			18

# Tailormade InhaLac® from MEGGLE – the benchmark for dry powder inhalers

To provide best support and to be able to fully meet your specific inhalative lactose needs, MEGGLE offers the development of tailor-made product solutions including further individual physiochemical product parameters. As the development of a new customized product is a challenging task, we developed a well structured process plan:

#### **Proof of Concept**

**Feasibility Test on Production Facility** 

#### Validation of Analytical Methods

**Validation of PSD Laser Diffraction Method** 

#### **Evaluation of Design Space**

Challenge Test to evaluate the Proven Acceptable Range: Draft Specification

#### **Engineering Batches**

Three Batches to proof the Draft Specification

#### **Initial Stability Study**

Engineering Batches can be put on Test Stability for 1st Impressions

#### Validation

Three Consecutive Batches with full Analytical Testing
Full GMP Documentation available

#### Inhalation products portfolio:

For more information on our entire InhaLac® portfolio, please contact service.pharma@meggle.com

## MEGGLE Group Wasserburg BG Excipients & Technology

Megglestrasse 6-12 83512 Wasserburg Germany Phone +49 8071 730 service.pharma@meggle.com www.meggle-pharma.com